## Dixie-Narco, ®

## SIID CONTROL BOX CURTAIN INSTALLATION M0012.1

- 1. Unplug the vender.
- 2. Remove the SIID control box from the vender.
  - DeAmertek control boxes measure approximately 7" high x 8<sup>1</sup>/<sub>2</sub>" wide.
  - Ardac control boxes measure approximately 8" high x 8<sup>1</sup>/<sub>2</sub>" wide.
- 3. Wipe any excess oil or dirt from the back of the control box.
- 4. On the back of the Control Board measure  $1\frac{1}{2}$ " down and draw a horizontal line across the board. See figure 2.
- 5. Cut a piece of two sided tape (part# 903,600,650.01) nine inches (9") long.
- 6. Place the tape on the back of the Control Board so the lower edge of it lines up with the line drawn in step 4.
- 7. The clear curtain measures  $14\frac{1}{2}$ " high by 9" wide.
- 8. Align one end of the 9" side of the curtain with the two-sided tape installed on the back of the board. Center in position and rub to secure.
- 9. The curtain (801,903,380.01) goes over top and front of the SIID Control Board.
  - On DeAmertek Boards it will over hang approximately 3<sup>1</sup>/<sub>2</sub>". See figure 3.
  - On Ardac Boards it will over hang approximately 1<sup>3</sup>/<sub>4</sub>".
- 10. To install in the vender, fold the excess at the top corners down. See figure 3.
- 11. Note: You may want to tape this to hold in place for ease of installation.
- 12. Place in position.
- 13. Lift the curtain and secure the SIID Control Box and ground wire with screws removed in step 2.
- 14. Plug in the vender and test for proper operation.

